



# Export compliance in the Life Sciences: Keys to international growth



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# Introduction

As sophisticated new technologies drive growth for pharmaceutical, medical, and biotech companies, historical and new U.S. export controls in the life sciences space create a challenging environment for aligning export compliance with business goals.

The complexity of pharmaceutical and life sciences supply chains gives rise to inherent export control and sanctions related risks. Supply chains may involve research and development (R&D), clinical trials, production, and sales and marketing activities in numerous jurisdictions. Commercial and non-commercial shipments are often recorded in separate systems, making them harder to monitor, and IP and technology transfers to partners abroad create new requirements requiring close management.

Additionally, the life sciences industry is subject to stringent licensing requirements relative to other industries, with certain toxins, viruses, and equipment used in R&D activities often requiring an export license to every country. Equipment for the handling and monitoring of toxins and biological materials, for example, are stringently controlled under ECCNS 2B351 and 2B352, requiring licenses to many countries even when shipped intra-company.

Software and technology controls are also a key consideration. The Australia Group and the U.S. Bureau of Industry and Security (BIS) recently instituted new controls on software designed for nucleic acid assemblers under ECCN 2B352, and additional software that could be used to develop sensitive materials may become controlled. Regulators are taking steps to identify and control other emerging technologies, such as gene sequencing, genomic and genetic engineering, and certain biotechnology items.

In this environment, it is vital for Life Sciences companies to understand the business activities that involve exports and that expose them to risks, and how to mitigate those risks with an effective internal compliance program.

# Export controls & sanctions trends in the Life Sciences



# Export compliance touchpoints in the Life Sciences



# Tools for managing risk

Applying a strong risk-management framework will not only reduce the likelihood of export controls and sanctions violations but enable business. Although a specific compliance plan will be driven by each company's unique needs, there are a few critical steps most companies should take:



**Entity-wide risk assessment:** A risk assessment identifies the specific risk drivers based on products, supply chains, business procedures, and third parties. Following this assessment, the export compliance team will be able to prioritize its risks and identify where enhanced procedures and systems would be beneficial.



**Key control identification:** Key control management is imperative to a healthy export controls and sanctions program. When a key control fails, it may lead to a significant failure in the compliance program. Identifying, testing and modifying these processes will be crucial in preventing large-scale violations.



**Monitoring:** Compliance programs are strengthened by insight into business teams and their activities. Designing effective controls requires understanding which teams work with controlled items, identifying where and why exports are occurring, and ensuring the right data feeds are in place.



**Training:** Entity-wide training should be developed to sensitize employees, regardless of location, to their responsibilities in facilitating compliant transactions.



# How KPMG can help

The KPMG Trade & Customs practice has extensive experience working with Life Science companies on the full range of export controls and sanctions matters, including thorough risk assessments, product classification, key control identification and management, risk monitoring and reporting, Restricted Party List (RPL) Screening, and more. Our recent industry experience is detailed below.



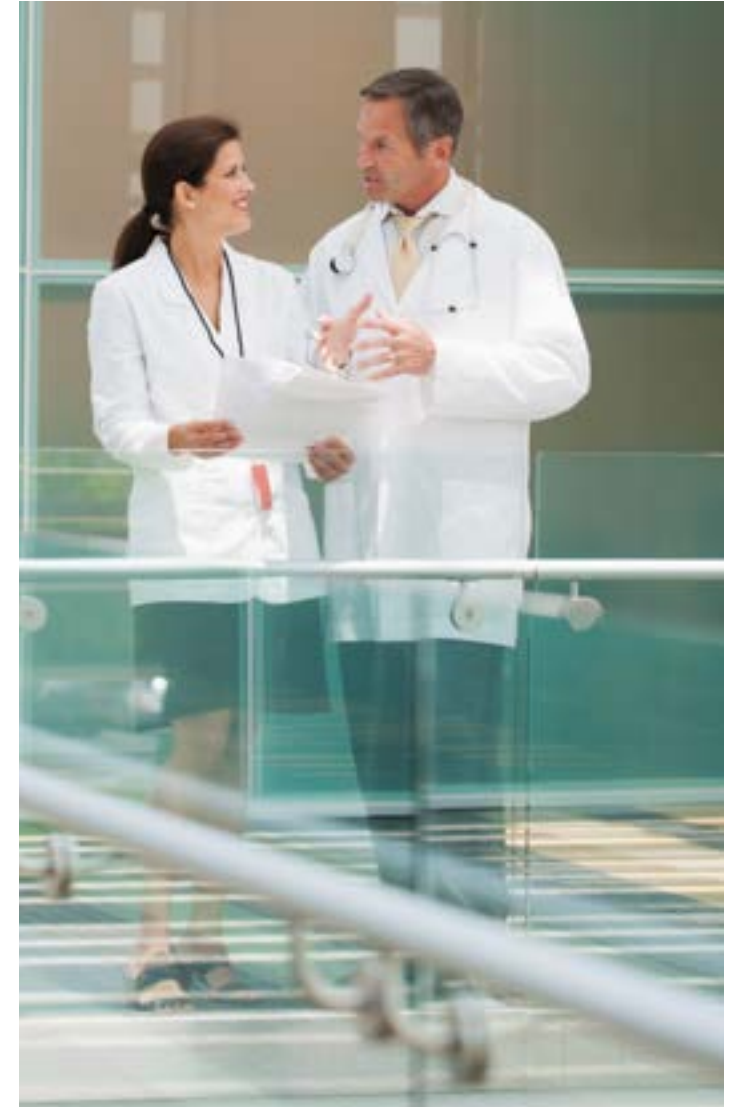
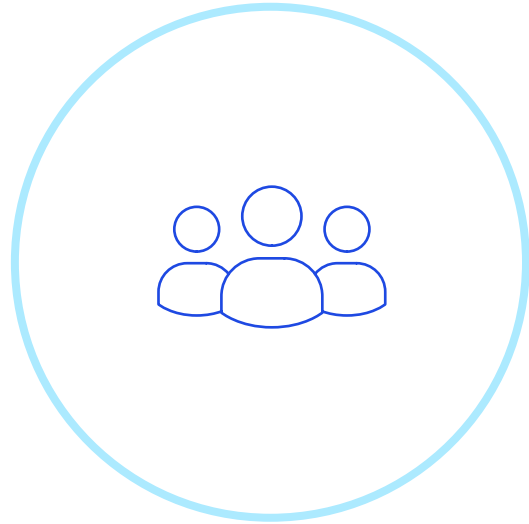
## Case study #1

- A client in the life sciences industry was prepared to invest in its export compliance program but lacked insight into the key risks that should drive the program's design. Business teams in multiple locations and departments were making exports of a wide variety of items, but the procedures and systems used by the teams were fractured and inconsistent. Compliance personnel needed additional visibility into the business in order to tailor a program and organization around the key risks.
- To address these issues, KPMG analyzed data from several systems and provided a report with analytics on the company's export/import flows, key shipping stakeholders, controlled items and technology, and regulatory requirements across the data sources. Following the report, KPMG designed and rolled out a custom survey to business stakeholders to obtain further information on the company's inventory of controlled items. The company plans to use the survey as a regular monitoring mechanism, with KPMG data analysis and reporting providing an ongoing data feed to compliance personnel.

## Case study #2

- A global biopharmaceutical company confronting increased compliance requirements related to its core product line required a global risk assessment and reconsideration of its compliance operating model.
- KPMG provided the company with an organizational and resource model and global risk assessment, as well as assistance with development of a target operating model (TOM) to support the implementation of the new organization, systems, and processes, which included comprehensive review of the company's global trade profile and developing shared services, centers of excellence, and local entity resources, defining geographic and functional roles and conducting detailed resource analysis to adequately staff the model, and design of a global risk assessment covering 40 countries and 50 sites to obtain in-depth visibility into potential global risks. This work included reviewing controlled technology management procedures to identify gaps, then establishing a robust program to compliantly facilitate business needs.

# KPMG's differentiators





KPMG applies a proven methodology to identifying and developing a strategy for managing risks. This includes:



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